

BRADY B-359 THERMAL TRANSFER PRINTABLE TAMPER-RESISTANT WHITE ACETATE LABEL STOCK

TDS No. B-359

Effective Date: 06/29/2011

Description:

GENERAL

Print Technology: Thermal Transfer **Material Type:** Tamper-Resistant Acetate

Finish: Glossy White Adhesive: Acrylic

APPLICATIONS

Tamper-evident labeling for package seals and closures. Intended for indoor use only.

RECOMMENDED RIBBONS

Brady Series R6200

AGENCY APPROVALS

N.A.

SPECIAL FEATURES

Brady B-359 is an easy to handle label material that is designed to fracture upon removal, showing signs of product tampering and preventing one-piece label removal. For additional tamper prevention, tamper slits can be incorporated into the label.

Details:

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D 1000	.0027 inches (.0688 mm)
	- Total (excluding liner)	
Adhesion to:	ASTM D 1000	Label destroys upon removal after
- Stainless Steel	20 minute dwell	both 20 minutes and 24 hours for all
- Painted Enamel	24 hour dwell	test surfaces
- Polypropylene		
- Glass		
Adhesion to:	ASTM D 1000	Label with tamper slits destroys
- Textured ABS	20 minute dwell	upon removal after both 20 minutes
	24 hour dwell	and 24 hours for all test surfaces.
Tensile Strength and Elongation	ASTM D882	19 lbs/in (340 N/100 mm), 5%
Application Temperature	Minimum application temperature	32°F (0°C)

Performance properties testing on B-359 printed with Series 6200 ribbon and a BradyPrinterTM THT Model 300X-Plus thermal transfer printer. Printed samples of B-359 were laminated to aluminum and allowed to dwell 24 hours before exposure to the indicated environmental conditions.

PERFORMANCE PROPERTIES	TEST METHODS	TYPICAL RESULTS
Long Term Service Temperature	30 days at various temperatures	No visible effect to label or print at 140°F (60°C). Slight discoloration at 176°F (80°C) but still functional. No visible effect to print.
Low Service Temperature	30 days at -40°F (-40°C)	No visible effect to label or print.
Short Term Service Temperature	5 minutes at various temperatures	No visible effect to label or print at 248°F (120°C). Slight discoloration at 302°F (150°C) but still functional. No visible effect to print.
Humidity Resistance	30 days at 100°F (37°C), 95% RH	Adhesive begins to delaminate from film. To improve a tamper feature, tamper slits in label are recommended. No visible effect to print.
Weatherability	ASTM G155, Cycle 1 30 days in Xenon Arc	Suitable for indoor use only

Weatherometer		

Samples printed with a BradyPrinterTM THT Model 300X-Plus using a Brady Series 6200 ribbon and then laminated to aluminum panels. Test was conducted at room temperature after 24 hour dwell. Testing consisted of 5 cycles of 10 minute immersions in the specified chemicals followed by 30 minutes recovery periods. After final immersion, samples were rubbed 10 times with cotton swabs saturated in test fluids.

CHEMICAL REAGENT	SUBJECTIVE OBSERVATION OF VISUAL CHANGE			
	LABEL STOCK SUBSTRATE /	R6200 PRINTING EFFECTS	R6200 PRINTING COTTON	
	ADHESIVE	OF IMMERSION	SWAB RUBS	
Distilled Water	Slight edge lift	No visible effect	No visible effect	
Isopropyl Alcohol	Slight edge lift	No visible effect	Print removed	
Mineral Spirits	No visible effect	No visible effect	No visible effect	
Formula 409® Cleaner	Severe edge lift	No visible effect	No visible effect	
Northwoods TM Buzz Saw Citrus Degreaser	Moderate edge lift	Slight print removal	Label tore during rubbing – print removed	

Product testing, customer feedback, and history of similar products, support a customer performance expectation of at least *two years from the date of receipt* for this product as long as this product is stored in its original packaging in an environment *below* 80°F (27°C) and 60% RH. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will qualify a product's fitness for use in their actual applications.

Trademarks:

Northwoods™ is a trademark of the Superior Chemical Corporation.

Formula $409 \mbox{\ensuremath{\mathbb{R}}}$ is a registered trademark of the Clorox Company

ASTM: American Society for Testing and Materials (U.S.A.)

S. I.: International System of Units

All S.I. units (metric) are mathematically derived from U.S. conventional units.

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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